

# Work Order ID 84815

Thursday, May 31, 2012 4:06:00 PM

**\*84815\***

Page 1

Item ID: D350-588-041

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Aft Door Assembly

Start Date: 5/23/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00 **\*1\***

Customer: CU-DAR001

Reference: RMA RA111350 - RETURN

Approvals: Process Plan: *MF* Date: *12-05-31* Tooling:

Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D2445/D350-588	Rev D/D
----------------	---------

100

0.00

**\*100\***

QC

Quality Control

Memo

INSPECT RA 111350  
D350-588-041 X 1 B63464

KIT HAS BEEN DAMAGED BY FIRE

SCRAP AND RETURN ONLY HARDWARE BACK IN STOCK UNDER  
ORIGINAL BATCH NUMBER

120

QC21- Final Inspection - Work Order Release

0.00

**\*120\***

QC

Quality Control

Memo

0.00

*12/6/15*  
*MF*  
*12-06-05*

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Work Order ID: 84815  
Parent Item: D350-588-041  
Parent Item Name: Aft Door Assembly

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D2153 Manufactured No Each 37.0000  
Door Prop

-1 B64311 SP.

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST272	37	
78369	37	

D2154 Manufactured No Each 65.0000  
Stud Bracket

B64312 SP.

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST005	65	
77024	9	
82333	56	

D2237 Manufactured No Each 56.0000  
Striker Plate

B64426 SP.

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST006	56	
66139	1	
82062	15	
83376	40	

D2461 Manufactured No f 177.8967  
Neoprene "D" Seal

-7.2

SP

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST402	177.896684	
39782	6.5	
55054	4	
<u>63880</u>	7.6237	
73644	159.772984	

-7.2

D2589 Manufactured No Each 0.0000  
Keys, Key Chain, 350 Hinge

B-1 58194  
SP12-6-5

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Work Order ID: 84815

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D2690-17 Manufactured No Each 26.0000  
Cable

<sup>1</sup>B64786 SP

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST016	26	
66510	1	
76139	5	
84069	20	

D2858-1 Manufactured No Each 42.0000  
Hinge Bracket

<sup>1</sup>B63695 SP.

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST019	42	
77019	18	
82337	24	

D2858-2 Manufactured No Each 37.0000  
Hinge Bracket

<sup>1</sup>B64787 SP

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST019	37	
77020	14	
82336	23	

D350-588-041 Manufactured No Each 5.0000  
Aft Door Assembly

1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
EAGLE	1	
36868	1	
FG043	4	
69338	1	
69339	1	
69341	1	
69342	1	

SP 12-65

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Work Order ID: 84815

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

FG-778150-550-ROL

Purchased

No

sf

2,873.0710

-1

7781 9oz Glass 50"x125yd

Location

Loc Qty

Loc Code

CA

2873.071

104845

3

108932

18

111166

392

113905

563

117602

670.651

119099

1226.42

-1

MS20426AD3-4

Purchased

No

Each

3,000.0000

-12

RIVET

Location

Loc Qty

Loc Code

ST316

3000

104374

382

110398

2618

MS20470AD4-5

Purchased

No

Each

1,726.0000

-18

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

1726

118405

603

120142

1123

116410

MS21042L08

Purchased

No

Each

331.0000

Nut

Location

Loc Qty

Loc Code

ST300

331

121444

131

121524

200

m 116549 SP  
12-6-5

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Work Order ID: 84815  
Parent Item: D350-588-041  
Parent Item Name: Aft Door Assembly

Start Date: 5/23/2012 Required Date: 5/24/2012  
Start Qty: 1.00 Required Qty: 1.00

MS21042L3 Purchased No Each 2,233.0000  
Nut

m115835 sp.

Location	Loc Qty	Loc Code
ST300	2233	
117885	32	
119017	952	
119075	138	
121349	259	
121444	852	

MS27039-08-11 Purchased No Each 69.0000  
Screw

m116289 sp.

Location	Loc Qty	Loc Code
ST290	19	
117441	19	
ST292	50	
120833	50	

NAS1149DN832J Purchased No Each 895.0000  
WASHER

m116513 sp.

Location	Loc Qty	Loc Code
ST298	895	
119717	41	
120422	854	

sp 12-6-5.

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# RA 111350 D350-588-041

## B63464

Received @ April 19<sup>th</sup> Dart, 2012  
Inspected @ April 29<sup>th</sup> Dart, 2012

Customer: Star Helicopters  
Customer Contact: Dom Guettinger  
Shipped from: Cold Lake AB CANADA

### Instructions for RA 111350 D350-588-041 B63464 CHG003

- Kit is complete
- Can go back into stock
- Needs new labels and paper work
- Needs new Batch # to be put back into stock

*Scrap  
Return  
hardware  
to stock*

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**

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Work Order ID: 63464

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly



REFERENCE ONLY

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP P 04.02.04 Reformat KJ/DS IPP Rev:Q as  
per DS19414 DD verified by:EC IPP Rev:R add pick kit DD  
10.03.29 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2445P 		Purchased	No			110	Each	0.0000	1	1			
AFT DOOR ASSEMBLY													
AN526C832R9 		Purchased	No			140	Each	149.0000	8	8			
Screw													
M116419													
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>						
			ST327		149								
			115422		3								
			115835		46								
			115936		100								
AN960JD10 	NAS1149D0363J	Purchased	No			140	Each	8.0000	2	2			
Washer													
M116025													
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>						
			ST		6								
			107715		6								
			ST335		2								
			105792		2								
AN960JD8 	NAS1149DN832J	Purchased	No			140	Each	10.0000	8	8			
Washer													
M116513													
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>						
			ST347		10								
			105059		10								

B63464 25 11-01-26

25 11-01-26

25 11-01-26

25 11-01-26

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Work Order ID: 63464

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

D2143 Manufactured No

140 Each

10.0000

1 1



Hinge Bracket

B64308



RT 11-01-26

Location

Loc Qty

Loc Code

ST198

10

55323

10

D2144 Manufactured No

140 Each

35.0000

1 1



Hinge Bracket



RT 11-01-26

Location

Loc Qty

Loc Code

ST198

35

55179

35

D2463 Manufactured No

140 f

486.1100

7.25

7.25



Seal



XL

B64944

RT 11-01-26

Location

Loc Qty

Loc Code

ST404

486.11

55561

1.68

62597

484.43

(D2463-0870) cut (1) at 87.00"

\*\*\*\* per kit\*\*\*\*

D2585 Manufactured No

140 Each

50.0000

2 2



Mounting Channel

B64655



RT 11-01-26

Location

Loc Qty

Loc Code

ST018

33

62676

33

ST019

17

59873

17

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Work Order ID: 63464



Parent Item: D350-588-041



Parent Item Name: Aft Door Assembly

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

D2586

Manufactured No

140 Each

52.0000

2 2



Door Latch

B64656



RT 11-01-26

Location

Loc Qty

Loc Code

ST204

52

61655

52

D2621

Manufactured No

140 Each

67.0000

2 2



Latch Plate, 350 Spacepod



RT 11-01-26

Location

Loc Qty

Loc Code

ST021

67

46842

7

56526

60

D2857-1

Manufactured No

140 Each

28.0000

1 1



Hinge Bracket

B64435



x2

RT 11-01-26

Location

Loc Qty

Loc Code

ST026

28

56529

5

57924

23

D2857-2

Manufactured No

140 Each

32.0000

1 1



Hinge Bracket



RT 11-01-26

Location

Loc Qty

Loc Code

ST027

32

55020

1

56530

7

57925

24

x1

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Work Order ID: 63464

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

140

Each

160.0000

8

8



Nut

M116549



RT 11-01-26

Location

Loc Qty

Loc Code

ST300

160

115835

160

MS21042L3

Purchased

No

140

Each

1,898.000

4

2



Nut



RT 11-01-26

Location

Loc Qty

Loc Code

ST300

1898

114784

898

115835

1000

MS27039-1-15

Purchased

No

140

Each

47.0000

2

2



Screw



x2

RT 11-01-26

M116189

Location

Loc Qty

Loc Code

ST292

47

114056

2

114718

45

AN526C1032R7

Purchased

No

155

Each

46.0000

2

2



Screw



M116301 11/1/263f

Location

Loc Qty

Loc Code

ST328

46

113064

1

113749

1

114056

44

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Work Order ID: 63464

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

AN526C832R8

Purchased

No

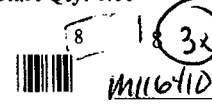
155

Each

132.0000



Screw



M116410

M116471

11/16/10

Location

Loc Qty

Loc Code

ST327

132

114615

32

114718

100

AN960JD10

NAS1149D0363J

Purchased

No

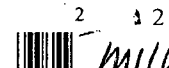
155

Each

8.0000



Washer



M116025

11/16/10

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

AN960JD8

NAS1149DN832

Purchased

No

155

Each

10.0000



Washer



M116513

11/16/10

Location

Loc Qty

Loc Code

ST347

10

105059

10

D2150

Manufactured

No

155

Each

20.0000



Packer Doubler, Hinge



11/16/10 64864

11/16/10

Location

Loc Qty

Loc Code

ST007

20

55178

20

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Work Order ID: 63464

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

D2151

Manufactured No

155 Each

43.0000

2 12



Packer Doubler, Hinge



11/1/26 B64310 SD

## Location

## Loc Qty

## Loc Code

ST007

43

55319

5

62246

38

D2153

Manufactured No

155 Each

16.0000

1 1



Door Prop



B64311 11/1/26 SD

## Location

## Loc Qty

## Loc Code

ST272

16

59818

16

D2154

Manufactured No

155 Each

6.0000

1 1



Stud Bracket



11/1/26 B64312 SD

## Location

## Loc Qty

## Loc Code

ST007

6

55325

3

62479

3

D2237

Manufactured No

155 Each

52.0000

2 2



Striker Plate



11/1/26 B64426 SD

## Location

## Loc Qty

## Loc Code

ST009

5

60492

5

ST010

47

62212

47

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# Picklist Print

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Work Order ID: 63464

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

D2461

Manufactured No

155 f

115.7072 7.25 7.25



Ncoprene "D" Seal



11/1/26 B63880 SP

Location

Loc Qty

Loc Code

ST402

115.7072105

39782

6.5

55054

109.207211

(D2461-0870) cut (1) at 87.00"

\*\*\*\*per kit\*\*\*\*

D2589

Manufactured No

155 Each

161.0000



Keys, Key Chain, 350 Hinge



11/1/26

Location

Loc Qty

Loc Code

ST019

161

58194

161

155 Each

16.0000

D2690-17

Manufactured No



Cable



11/1/26 B64786 SP

Location

Loc Qty

Loc Code

ST021

16

62480

16

155 Each

15.0000

D2858-1

Manufactured No



Hinge Bracket



11/1/26 B63695 SP

Location

Loc Qty

Loc Code

ST027

15

56423

9

61522

6

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Work Order ID: 63464

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

D2858-2

Manufactured No

155

Each

7.0000



Hinge Bracket



11/1/20 B64987 SP

## Location

## Loc Qty

## Loc Code

ST027

7

56048

1

61523

6

FG-778150-550-ROL

Purchased

No

155

sf

1,840.750

1



7781 9oz Glass 50"x125yd

11/1/20 SP

## Location

## Loc Qty

## Loc Code

ST404

1840.75

108932

18

111166

397

113905

1425.75

CUT ONE SQUARE FEET PER KIT

MS20426AD3-4

Purchased

No

155

Each

5,984.000

12



RIVET

11/1/20 SP

## Location

## Loc Qty

## Loc Code

ST316

5984

104374

1984

110398

4000

MS20470AD4-5

Purchased

No

155

Each

526.0000

18



Rivet, Universal Head

11/1/20 SP

## Location

## Loc Qty

## Loc Code

ST309

461

114761

461

ST319

65

111916

65

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Work Order ID: 63464

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 11/02/10

Required Date: 11/19/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

155

Each

160.0000

10



Nut



M116549

11/12/10

Location

Loc Qty

Loc Code

ST300

160

115835

160

MS21042L3

Purchased

No

155

Each

1,898.000

4



Nut



11/12/10

sf

Location

Loc Qty

Loc Code

ST300

1898

114784

898

115835

1000

MS27039-08-11

Purchased

No

155

Each

45.0000

2



Screw



M116289

11/12/10

Location

Loc Qty

Loc Code

ST288

45

114382

45

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